

This listing of claims will replace all prior versions, and listings, of claims in the application:

Amendments to the Claims:

Claims 1-14 (cancelled).

15. (currently amended) A band saw blade, comprising:
at least a first left set tooth (27) which is bent along a first bending line extending in a moving direction (V) of the band saw blade to cut a workpiece;
at least one unset tooth (25) which is located prior to the first left set tooth (27) so that the unset tooth (25) cuts the workpiece prior to that the first left set tooth (27) cuts the workpiece when the band saw blade is moved in the moving direction (V);
at least a second right set tooth (29) which is bent along a second bending line extending in the moving direction;
at least a third left set tooth (31) which is bent along a third bending line extending in the moving direction; and
at least a fourth right set tooth (39) which is bent along a fourth bending line extending in the moving direction;
wherein the band saw blade is formed with a sequence of the unset tooth (25), the first left set tooth (27), the second right set tooth (29), the third left set tooth (31) and the fourth right set tooth (39);
wherein pitches in the moving direction among the first left set tooth, the second right set tooth, the third left set tooth and the fourth right set tooth are different from one another the pitch (P8) in the moving direction (V) between the unset tooth (25) and the first left set tooth (27) is larger than the other pitch (P7) in the moving direction (V) between the first left set tooth (27) and the second right set tooth (29) and larger than the other pitch (P6) in the moving direction (V) between the second right set tooth (29) and the third left set tooth (31);
wherein respective lengths of the first bending line, the second bending line, the third bending line and the fourth bending line are the same;
wherein a straight imaginary line which is drawn by connecting tip ends of all the first to the fourth set teeth (25, 27, 29, 31) is parallel to the moving direction;

wherein said first bending line, said second bending line, said third bending line and said fourth bending line are collinear with a single baseline(j-j), and wherein bottoms of gullets between the teeth are disposed below the single baseline (j).

Claim 16 (Cancelled).

17. (currently amended) The band saw blade according to claim 15,
wherein gullets are formed between the teeth (25, 27, 29, 31), the gullets having a straight portion and two round portions (R,R) whose radii are the same.

18. (withdrawn) The band saw blade according to claim 15,
wherein the teeth have relief surfaces that are perpendicular to the moving direction.

19. (withdrawn) The band saw blade according to claim 15,
wherein at least one of the teeth includes a straight portion at its tip, the straight portion being parallel to the bending line.

20. (withdrawn) The band saw blade according to claim 15,
wherein the teeth have rake surfaces that are perpendicular to the moving direction.